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EJ 200 Engine - Part Marking Requirements.

For the attention of the Managing Director and Quality Manager

Dear Sir or Madam,

Scope:

- All suppliers operating to SABRe processes in accordance with Rolls-Royce approval and purchase order requirements.
- All proprietary and non-proprietary suppliers of EJ 200 engine products with the prefix **NN** part numbers.

Background:

- There have been a number of recurring instances where EJ 200 products have been supplied with incorrect part numbers engraved on them.
- Products in question have the drawing number engraved in isolation - instead of the specified part number which generally comprises the drawing number, plus the relevant suffix (for example POxx or GOxx).
- The EJ 200 engine is manufactured under a partnering arrangement and as such has a part numbering convention which differs from other Rolls-Royce product(s).
- Unlike most other engine projects, EJ 200 should not have the drawing number marked on the product unless stated within the main body of the engineering drawing. It is more likely the product will have a specific part number to be marked / embodied and this will be detailed within the main body of the drawing (usually this will specify the drawing number, plus suffix and also the associated marking technique to be used).
- **In the event no such requirement is specified, then users should default to the conventional drawing part number marking arrangement(s).**
- Designs produced by partner companies (i.e. not Rolls-Royce) are also subject to additional marking requirements, as defined within NTS 192 - Identification Requirements for EJ 200 Transfer of Workshare Parts.

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Action Required:

- Cascade the content of this NTS within your company as necessary and instruct all relevant production & inspection personnel of the requirement.
- Review all EJ 200 processes within your facility for compliance and amend any relevant process / inspection documentation to reflect this requirement accordingly.
- For any additional information, please contact the relevant Product Technical Controller (PTC) or equivalent, from the Rolls-Royce Business Unit issuing the purchase order(s).

Yours faithfully,
for Rolls-Royce plc.



Ted Milburn.
Plant Supplier Quality Manager.
Global Purchasing.
(Defence Aerospace).

Authorised by:



Lawrence Jenkins.
Global Supplier Development
& Quality Operations Director.